



# SPECIAL REPORT

by Karen Koenig

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Rank	Company name	Main location	Annual sales (estimated unless FY noted)	Total employees	Website
1	Ashley Furniture Industries Inc.	Arcadia, WI	\$8.232 billion (excluding retail)	35,000	ashleyfurniture.com
2	MillerKnoll (formerly Herman Miller and Knoll)	Zeeland, MI	\$3.95 billion (FY)	11,300	millerknoll.com
3	MasterBrand	Jasper, IN	\$3.3 billion	14,000	masterbrandcabinets.com
4	Jeld-Wen Inc.	Charlotte, NC	\$3.29 billion (North America)	9,000	jeld-wen.com
5	Steelcase Inc.	Grand Rapids, MI	\$2.77 billion (FY)	11,800	steelcase.com
6	Andersen Corp.	Bayport, MN	\$2.7 billion	13,000+	andersenwindows.com
7	Woodgrain	Fruitland, ID	\$2.5 billion	6,000	woodgrain.com
8	Masonite International Corp.	Tampa, FL	\$2.4 billion (North American residential & architectural)	10,800	masonite.com
9	Pella Corp.	Pella, IA	\$2.1 billion	10,000+	pella.com
10	Cabinetworks Group	Ann Arbor, MI	\$2 billion	9,000	cabinetworksgroup.com
11	Haworth Inc.	Holland, MI	\$2 billion	7,500	haworth.com
12	American Woodmark Corp.	Winchester, VA	\$1.86 billion (FY)	10,000+	americanwoodmark.com
13	La-Z-Boy Inc.	Monroe, MI	\$1.77 billion (excludes retail) (FY)	13,000	lazboy.com
14	HNI Corp.	Muscataine, IA	\$1.52 billion	8,500	hnicorp.com
15	Marvin	Warroad, MN	\$1.49 billion	7,000	marvin.com
16	Metrie Inc.	Vancouver, BC	\$1-plus billion	2,000	metrie.com
17	Global Furniture Group	Downsview, ON	\$1 billion	3,500	globalfurnituregroup.com
18	Gibson Brands/Gibson Guitar	Nashville, TN	\$990 million	2,800	gibson.com
19	Dorel Industries, Inc. (Dorel Home)	Montreal, QC	\$814.3 million	1,500	dorel.com
20	MJB Wood Group, LLC	Cedar Hill, TX	\$750 million	491	mjbwood.com
21	Quanex North American Fenestration	Houston, TX	\$687.5 million (FY)	600	quanex.com
22	Steves & Sons, Inc.	San Antonio, TX	\$675 million	1,400	stevesdoors.com
23	Kimball International Inc.	Jasper, IN	\$665.9 million (FY)	2,800	kimball.com
24	KI	Green Bay, WI	\$650 million	2,000	ki.com
25	Teknion Corp.	Toronto, ON	\$646.8 million	1,200	teknion.com
26	Sauder Woodworking	Archbold, OH	\$615 million	2200	sauder.com
27	Hooker Furnishings Group	Martinsville, VA	\$593.6 million (FY)	1,294	hookerfurniture.com
28	Flexsteel Industries Inc.	Dubuque, IA	\$544.3 million (FY)	1,600	flexsteel.com
29	Lozier Corp.	Omaha, NE	\$500 million	2,200	lozier.com
30	Sierra Pacific Windows, a division of Sierra Pacific Industries	Red Bluff, CA	\$500 million	1,570	sierrapacificwindows.com
31	OFS Brands Inc.	Huntingburg, IN	\$490 million	1,986	ofsbrands.com
32	Ethan Allen Interiors Inc.	Danbury, CT	\$483.8 million (excludes retail) (FY)	3,300	ethanallen.com
33	VT Industries Inc.	Holstein, IA	\$475 million	1,500	vtindustries.com
34	Genesis Products	Goshen, IN	\$380 million	1,150	genesisproductsinc.com
35	Southern Furniture Ind.	Pontotoc, MS	\$356 million	2,100	southernmotion.com, fusionfurnitureinc.com
36	Klaussner Furniture Industries	Asheboro, NC	\$347 million	1,700	klaussner.com

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37	The Container Store Custom Spaces	Coppell, TX	\$344.94 million (FY21)	450	containerstore.com
38	Bassett Furniture Industries	Bassett, VA	\$324.569 million (FY) (wholesale furniture)	2,100	bassettfurniture.com
39	Fabuwood	Newark, NJ	\$300+ million	1,300+	fabuwood.com
40	Weather Shield Mfg. Inc.	Medford, WI	\$300 million	1,500	weathershield.com
41	eSolutions Furniture (Bestar-Bush)	Sherbrooke, QC	\$280 million	850	esolutionsfurniture.com
42	Bernhardt Furniture	Lenoir, NC	\$280 million	1,250	bernhardt.com
43	Quanex Custom Components (formerly Woodcraft)	Houston, TX	\$275.7 million (FY)	1,000	quanex.com
44	ClosetMaid / Griffon Corp.	Orlando, FL	\$254.8 million (FY)	450	closetmaid.com
45	Stickley	Manlius, NY	\$251.4 million	1,200	stickley.com
46	Supreme Cabinetry Brands, Inc.	Howard Lake, MN	\$251 million	1,300	supremecabinetrybrands.com
47	idX	Grand Rapids, MI	\$250 million	1,200	idxcorporation.com
48	L.A. Darling Co.	Paragould, AR	\$250 million	500	ladarling.com
49	Wellborn Cabinet Inc.	Ashland, AL	\$249 million	1,300	wellborn.com
50	Exemplis Corp.	Cypress, CA	\$246.8 million	673	exemplis.com
51	W W Wood Products Inc.	Dudley, MO	\$245 million	1,400	wwinc.com
52	Best Home Furnishings	Ferdinand, IN	\$245 million	850	BestHF.com
53	Rock House Farm Brands	Hickory, NC	\$230-\$260 million	1,700	rockhousefarm.com
54	Jasper Group	Jasper, IN	\$238.1 million	1,178	jaspergroup.us.com
55	Sherrill Furniture Co.	Hickory, NC	\$228.1 million	1,000	sherrillfurniture.com
56	McCreary Modern Inc.	Newton, NC	\$227 million	1,030	mccrearymodern.com
57	Kith Kitchens	Haleyville, AL	\$215 million	1,100	kithkitchens.com
58	AIS (Affordable Interior Systems)	Leominster, MA	\$212 million	800+	ais-inc.com
59	Steinway & Sons	Astoria, NY	\$200 million	1,800	steinway.com
60	Kountry Wood Products	Nappanee, IN	\$200 million	540	kountrywood.com
61	Mitchell Gold & Bob Williams	Taylorville, NC	\$197.2 million	750	mgbwhome.com
62	Conestoga Wood Specialties Inc.	East Earl, PA	\$190 million	1,150	conestogawood.com
63	Virco Mfg. Corp.	Torrance, CA	\$184.8 million	825	virco.com
64	Republic Elite (LDC Stone Inc.)	Marshall, TX	\$183.5 million	600	republicelite.com
65	Taylor Guitars	El Cajon, CA	\$180 million	1,200	taylorguitars.com
66	Kolbe & Kolbe Millwork Co. Inc.	Wausau, WI	\$178.72 million	1,000	kolbewindows.com
67	Brown Jordan Inc.	St. Augustine, FL	\$176.9 million	3,000	brownjordaninc.com
68	Fender Musical Instruments Corp.	Los Angeles, CA	\$173.8 million	3,000	fender.com
69	Patrick Industries Inc.	Elkhart, IN	\$170 million	7000+	patrickind.com
70	Kewaunee Scientific Corp.	Statesville, NC	\$168.9 million (FY)	838	kewaunee.com
71	Palliser Furniture Ltd.	Winnipeg, MB	\$166 million	3,000	palliser.com
72	Jackson Furniture Industries	Cleveland, TN	\$160 million	1,500	jacksonfurniture.com
73	Hussey Seating Co.	North Berwick, ME	\$154 million	300	husseyseating.com
74	Alexandria Moulding (U.S. Lumber)	Alexandria, ON	\$150 million	500	alexmo.com

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75	Vanguard Furniture Co. Inc.	Conover, NC	\$144 million	680	vanguardfurniture.com
76	Showplace Wood Products	Harrisburg, SD	\$140 million	676	showplacecabinetry.com
77	Franklin Corp.	Houston, MS	\$140 million	750	franklincorp.com
78	Fellowes (Contract Interiors brands only, Trendway and ESI)	Holland, MI	\$135 million (Contract Interiors brands)	190	trendway.com, esiergo.com
79	C.F. Martin & Co./Martin Guitar	Nazareth, PA	\$130.5 million	500	martinguitar.com
80	Huntwood Industries	Spokane, WA	\$130 million	790	huntwood.com
81	EBSU Group	Saint-Louis-de-Gonzague, QC	\$128 million	600	ebsu.ca
82	Koch & Co.	Seneca, KS	\$125 million	900	kochandco.com
83	Woodmont Cabinetry/Western Cabinets	Dallas, TX	\$125 million	700	woodmontcabinetry.com, grandviewcabinetry.com
84	Reborn Cabinets Inc.	Anaheim, CA	\$120 million	725	reborncabinets.com
85	Decore-ative Specialties	Irwindale, CA	\$120 million	N/A	decore.com
86	John Boos & Co.	Effingham, IL	\$120 million	350	johnboos.com
87	Stevens Industries Inc.	Teutopolis, IL	\$117 million	530	stevensind.com
88	Leedo Manufacturing Co., L.P.	East Bernard	\$115 million	550	leedocabinetry.com
89	Woodhaven Industries/The Aaron's Co.	Cairo, GA	\$110.4 million	400	woodhavenfurniture.com
90	Lanz Cabinet Shop	Eugene, OR	\$110 million	450	lanzcabinets.com
91	WB Mfg.	Thorp, WI	\$105 million	310	wibenchmfg.com
92	Peak Living (American Furniture Mfg. Inc.)	Ecru, MS	\$105 million	472	peakfurniture.com,
93	Crystal Cabinet Works Inc.	Princeton, MN	\$100 million	490	crystalcabinets.com
94	Groupe Lacasse	Saint-Pie, QC	\$100 million	400	groupelacasse.com
95	Rowe Fine Furniture	Elliston, VA	\$100 million	750	rowefurniture.com
96	Loewen Windows and Doors	Steinbach, MB	\$100 million	700	loewen.com
97	Canadel Furniture Inc.	Louiseville, QC	\$100 million	600	canadel.ca
98	Smith Brothers of Berne Inc.	Berne, IN	\$100 million	525	smithbrothersfurniture.com
99	Frendel Kitchens Ltd.	Mississauga, ON	\$97.8 million	170	frendel.com
100	Lexington Mfg. Co.	Minneapolis, MN	\$97 million	300	lexingtonmfg.com
101	Vaughan-Bassett Furniture Co.	Galax, VA	\$96 million	575	vaughan-bassett.com
102	Northern Contours Inc.	Mendota Heights, MN	\$96 million	465	northerncontours.com
103	Kent Moore Cabinets Ltd.	Bryan, TX	\$95 million	605	kmc.net
104	Bellmont Cabinet Co.	Sumner, WA	\$92 million	390	bellmontcabinets.com
105	American Leather	Dallas, TX	\$89 million	700+	americanleather.com
106	Koetter Woodworking Inc.	Borden, IN	\$85 million	325	koetterwoodworking.com
107	Essential Cabinetry Group	Simpsonville, SC	\$85 million	500	essentialcabinetrygroup.com
108	Irwin Seating Co.	Grand Rapids, MI	\$82.1 million	600	irwinseating.com
109	Marsh Furniture Co.	High Point, NC	\$82 million	650	marshcabinets.com
110	Wood-Mode LLC	Kreamer, PA	\$80 million	560	wood-mode.com
111	Mission Bell Mfg.	Morgan Hill, CA	\$80 million	300	missionbell.com

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112	Krug Inc.	Kitchener, ON	\$80 million	500	krug.ca
113	Elran Furniture Ltd.	Pointe-Claire, QC	\$80 million	420	elran.com
114	Glenn Rieder, LLC	West Allis, WI	\$80 million	360	glennrieder.com
115	MTS Seating	Temperance, MI	\$78 million	430	mtsseating.com
116	Mity, Inc.	Orem, UT	\$76 million	400	mityinc.com
117	Colony Inc.	Elgin, IL	\$75 million	200	colonydisplay.com
118	Olon Industries	Georgetown, ON	\$75 million	400	olon.com
119	Fetzer Architectural Woodwork	Salt Lake City, UT	\$75 million	300	fetzerwood.com
120	Groupe Cabico	Coaticook, QC	\$75 million	600	cabico.com
121	Albany Industries LLC	New Albany, MS	\$74.5 million	700+	albanyindustries.com
122	Elias Woodwork & Mfg. Ltd.	Winkler, MB	\$74 million	470	eliaswoodwork.com
123	Panel Processing Inc.	Alpena, MI	\$72 million	200	panel.com
124	Barbosa Cabinets Inc.	Tracy, CA	\$70 million	400	barcab.com
125	Kitchen Kompact Inc.	Jeffersonville, IN	\$70 million	225	kitchenkompact.com
126	Superior Cabinets	Saskatoon, SK	\$68 million	388	superiorcabinets.ca
127	Merritt	Mentor, OH	\$65 million	250	merrittwoodwork.com
128	Canyon Creek Cabinet Co.	Monroe, WA	\$65 million	420	canyoncreek.com
129	JSI Store Fixtures	Milo, ME	\$65 million	400	jsistorefixtures.com
130	Cal Door & Drawer	Salinas, CA	\$65 million	375	caldoor.com
131	ICI (Institutional Casework Inc.)	Paris, TN	\$63.52 million	250	iciscientific.com
132	LivingArt Kitchens Inc.	Toronto, ON	\$63 million (USD)	312	livingart.ca
133	Decor Cabinets Ltd.	Morden, MB	\$62 million	500	decorcabinets.com
134	Nations Cabinetry	San Antonio, TX	\$61 million	400	nationscabinetry.com
135	Imperial Woodworking Co.	Palatine, IL	\$60 million	200	imperialwoodworking.com
136	MillerBlaker	Bronx, NY	\$60 million	110	millerblaker.com
137	Indiana Furniture	Jasper, IN	\$58 million	325	indianafurniture.com
138	Nucraft Furniture Co.	Comstock Park, MI	\$57 million	300	nucraft.com
139	Roomi Group Corp.	Houston, TX	\$56 million	167	roomigroup.com
140	Sico Inc.	Minneapolis, MN	\$55.8 million	350	sicoinc.com
141	TMI Systems Corp.	Dickinson, ND	\$55 million	250	tmsystems.com
142	Montbleau & Associates	San Diego, CA	\$55 million	150	montbleau.com
143	Martin Furniture	San Diego, CA	\$52.96 million	400	martinfurniture.com
144	Artitalia Group	Montreal, QC	\$52.1 million	500	artitalia.com
145	Howard Miller	Zeeland, MI	\$50 million	400	howardmiller.com
146	Custom Wood Products	St. Marys, KS	\$50 million	345	cwponline.com
147	CFGroup	Newport, TN	\$50 million	250 (est)	mycfgroup.com
148	Island Architectural Woodwork Inc.	Ronkonkoma, NY	\$50 million	185	islandwoodwork.com
149	Parenti & Raffaelli Ltd.	Mt. Prospect, IL	\$50 million	150	parentiwoodwork.com
150	University Loft Co.	Greenfield, IN	\$50 million	110	uloft.com

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151	Artopex	Granby, QC	\$50+ million	500	artopex.com
152	Fairfield Chair Co.	Lenoir, NC	\$50 million	500	fairfieldchair.com
153	Foliot Furniture	Saint-Jerome, QC	\$50 million	400	foliot.com
154	WF Cabinetry (Wellborn Forest)	Alexander City, AL	\$50 million	345	wfcabinetry.com
155	Baker Interiors Group	Hickory NC	\$50 million	320	bakerfurniture.com
156	American Display & Fixture	Chattanooga, TN	\$50 million	250	mktalliance.com
157	Nightingale Corp.	Mississauga, ON	\$50 million	200	nightingalechairs.com
158	Barnett Millworks Inc.	Theodore, AL	\$49.4 million	260	barnettmillworks.com
159	Mortensen Woodwork, Inc.	Union City, GA	\$49 million	175	mortensenwoodwork.com
160	Stylus Made-To-Order Sofas	Burnaby, BC	\$48 million	225	stylussofas.com
161	Valley Cabinet Inc.	De Pere, WI	\$47.8 million	295	valleycustomdoor.com
162	Brandom Cabinets, WBS	Hillsboro, TX	\$47 million	245	wbs.com
163	Davis Furniture Industries	High Point, NC	\$46.6 million	100	davisfurniture.com
164	OakCraft Inc.	Peoria, AZ	\$46 million	210	oakcraft.com
165	T.J. Hale Co.	Menomonee Falls, WI	\$45 million	120	tjhale.com
166	Watson Furniture Group	Poulsbo, WA	\$44 million	190	watsonfurniture.com
167	Qwikkit	Houston, TX	\$43 million	185	qwikkit.com
168	Alvic USA	Auburndale, FL	\$41 million	183	alvicusa.com
169	Organizers Direct Industries	Scottsdale, AZ	\$41 million	100+	OrganizersDirect.com
170	Miralis	St. Anaclet, QC	\$40+ million	270	miralis.com
171	Holiday Kitchens	Rice Lake, WI	\$40 million	200	holidaykitchens.com
172	Cuisine Idéale	Sherbrooke, QC	\$40 million	250	cuisineideale.com
173	Norwalk Furniture	Norwalk, OH	\$40 million	225	norwalkfurniture.com
174	DeWils Industries	Vancouver, WA	\$40 million	150	dewils.com
175	Saco Industries Inc.	Lowell, IN	\$39.6 million	350	sacoindustries.com
176	Woodland Cabinetry Inc.	Sisseton, SD	\$39 million	210	woodlandcabinetry.com
177	Wisconsin Built Inc.	Deerfield, WI	\$39 million	185	wisconsin-built.com
178	Inscape Ltd.	Holland Landing, ON	\$38.7 million (FY)	400	inscapesolutions.com
179	Chandler Cabinets	Pilot Point, TX	\$38 million	280	chandlercabinets.net
180	AyA Kitchens and Baths	Mississauga, ON	\$38 million	270	ayakitchens.com
181	Hi-Lo/Bridgewood Custom Cabinetry	Chanute, KS	\$37 million	270 (est)	bridgewoodcabinetry.com
182	Tuohy Furniture	Chatfield, MN	\$37 million	195	tuohyfurniture.com
183	Case Systems Inc.	Midland, MI	\$36.9 million	190	casesystems.com
184	Benedettini Cabinetry	Rosenberg, TX	\$36.4 million	200	benedettinicabinetry.com
185	Appalachian Wood Products Inc.	Clearfield, PA	\$36.25 million	185	appwood.com
186	3C Store Fixtures Inc.	Wilson, NC	\$35+ million	135	3c-inc.net
187	Royal Cabinets	Pomona, CA	\$35 million	250+	royalcabinets.com
188	Plymold	Kenyon, MN	\$35 million	150	plymold.com
189	Grabill Cabinet Co.	Grabill, IN	\$35 million	200	grabillcabinets.com

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190	Woodharbor Custom Cabinetry	Mason City, IA	\$34.1 million	215	woodharbor.com
191	Solid Comfort	Fargo, ND	\$34 million	125	solidcomfort.com
192	The Corsi Group	Indianapolis, IN	\$33 million	140	thecorsigroup.com
193	Premier EuroCase Inc.	Denver, CO	\$33 million	122	premiereurocase.com
194	Darran Furniture	High Point, NC	\$32.7 million	135	darran.com
195	Ekena Millwork	Clarksville, TX	\$31.5 million	300	ekenamillwork.com
196	Spectrum Industries Inc.	Chippewa Falls, WI	\$31 million	174	spectrumfurniture.com
197	Durham Furniture Inc.	Durham, ON	\$30.9 million	200	durhamfurniture.com
198	Signature Custom Cabinetry Inc.	Ephrata, PA	\$30.2 million	130	signaturecab.com
199	Candlelight Cabinetry	Lockport, NY	\$30.2 million	210	candlelightcab.com
200	Metropolitan Cabinet & Countertop	Norwood, MA	\$30 million	200	metcabinet.com
201	Powell Valley Millwork	Clay City, KY	\$30 million	200	pvmillwork.com
202	Monschein Industries, Inc.	Riverbank, CA	\$30 million	300	monscheincabinets.com
203	Plato Woodwork Inc.	Plato, MN	\$29.8 million	170	platoewoodwork.com
204	EMI Industries LLC	Tampa, FL	\$29 million	200	emiindustries.com
205	Lazar Industries LLC	Siler City, NC	\$28.9 million	250	lazarind.com
206	QCCI	New Holland, PA	\$28 million	150	qcci.com
207	Closet America	Landover, MD	\$28 million	145	closetamerica.com
208	Mark Richey Woodworking	Newburyport, MA	\$28 million	100	markrichey.com
209	Millwork 360	Tampa, FL	\$28 million	100	millwork360.net
210	Halcon Corp.	Stewartville, MN	\$28 million	200	halconfurniture.com
211	Gat Creek	Berkeley Springs, WV	\$27.5 million	180	gatcreek.com
212	Laurysen Kitchens Ltd.	Stittsville, ON	\$27+ million	135	laurysenkitchens.com
213	Kabinart	Nashville, TN	\$27 million	135	kabinart.com
214	Bishop Cabinets Inc.	Montgomery, AL	\$27 million	110	bishopcabinets.com
215	BodenAlexander	Portland, OR	\$26.3 million	125	bodenalexander.com
216	Haas Cabinet Co. Inc.	Sellersburg, IN	\$26.2 million	200	haascabinet.com
217	Frank Chervan Inc.	Roanoke, VA	\$25.8 million	200	chervan.com
218	JTB Furniture	Columbus, MS	\$25.4 million	99	jtbfurniture.com
219	Ferche Millwork Inc.	Rice, MN	\$25.1 million	200	ferche.com
220	Tharp Custom Cabinetry	Loveland, CO	\$25 million	150	tharpcabinets.com
221	Panel Specialists Inc.	Temple, TX	\$25 million-plus	155 (FT)	panelspec.com
222	Decor-Rest Furniture	Woodbridge, ON	\$25 million	450	decorrest.com
223	Telescope Casual Furniture Inc.	Granville, NY	\$25 million	277	telescopecasual.com
224	R.D. Henry & Co., subsidiary of Superior Cabinets	Wichita, KS	\$25 million	200	rdhenry.com
225	Adams Group	North Port, FL	\$25 million	100	discoveradams.com
226	Washington Woodworking Co.	Landover, MD	\$25 million	135	washingtonwoodworking.com
227	Showbest Fixture Corp.	Henrico, VA	\$25 million	90	showbest.com
228	Third Bench	Albuquerque, NM	\$24 million	133	thirdbench.com

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229	Rynone Manufacturing Corp.	Sayre, PA	\$23.4 million	125	rynone.com
230	Cartier Kitchens	Brampton, ON	\$23.1 million	120	cartierweb.cartierkitchens.com
231	Twin Oaks Custom Cabinets	Neosho, MO	\$23 million	150	twinoakscabinets.com, woodpro.com
232	Bishop Fixture & Millwork Inc.	Balsam Lake, WI	\$23 million	375	bishopfixtures.com
233	Fashion Cabinet Mfg., Inc.	West Jordan, UT	\$23 million	130	fashioncabinet.com
234	Carolina Furniture Works Inc.	Sumter, SC	\$22.7 million	215	carolinafurnitureworks.com
235	Plain + Fancy Custom Cabinetry	Schaefferstown, PA	\$22.3 million	100	plainfancycabinetry.com
236	Thos. Moser Cabinetmakers	Auburn, ME	\$22 million	111	thosmoser.com
237	Mock Woodworking Co.	Zanesville, OH	\$21.6 million	61	mockwoodworking.com
238	Millwork One Inc.	Cranston, RI	\$21 million	75	millworkone.com
239	Bass Cabinet Mfg. Inc.	Mesa, AZ	\$20.4 million	150	basscabinet.com
240	Jasper Chair	Jasper, IN	\$20.4 million	100	jasperchair.com
241	Kountry Kraft	Newmanstown, PA	\$20 million	125	kountrykraft.com
242	High Point Furniture Industries	High Point, NC	\$20 million	105	hpfi.com
243	Goebel Fixture Co.	Hutchinson, MN	\$20 million	75	goebelfc.com
244	Eastern Millwork Inc.	Jersey City, NJ	\$20 million	70	eastern-millwork.com
245	Valen (Valen Drawers)	Lexington, NC	\$20 million	60	valenusa.com
246	Dynamic Furniture Corp.	Calgary, AB	\$20 million	200	dynamicfurniture.com
247	Downsview Woodworking Ltd.	Mississauga, ON	\$20 million	200	downsviewkitchens.com
248	Evans Cabinet Corp.	Dublin, GA	\$20 million	200	evanscabinet.com
249	Leathercraft, Inc.	Conover, NC	\$20 million	200	leathercraft-furniture.com
250	Lloyd Flanders Industries Inc.	Menominee, MI	\$20 million	115	lloydflanders.com
251	Gaithersburg Architectural Millwork	Warrenton, VA	\$20 million	95	gcabinet.com
252	Milford Enterprises Inc.	Quakertown, PA	\$20 million	85	milfordei.com
253	Xybix Systems, Inc.	Littleton, CO	\$20 million	75	xybix.com
254	Timberlane, Inc.	Montgomery, PA	\$20 million	70	timberlane.com
255	Lewis Cabinet Specialties	Thatcher, UT	\$19-\$23 million	100	lewiscabinet.com
256	Adelphi Kitchens Inc.	Robesonia, PA	\$19 million	115	adelphikitchens.com
257	Artisan Custom Closets	Marietta, GA	\$19 million	98	artiscustomclosets.com
258	Crestwood, Inc.	Salina, KS	\$18.4 million	160	crestwood-inc.com
259	Brakur Custom Cabinetry Inc.	Shorewood, IL	\$18 million	105	brakur.com
260	Mystic Scenic Studios, Inc.	Norwood, MA	\$18 million	100	mysticscenic.com
261	Witmer Furniture LLC	Abbotsford, WI	\$18 million	80	witmerfurniture.com
262	Dutailier	Saint-Pie, QC	\$18 million	150	dutailier.com
263	Neutral Posture Inc.	Bryan, TX	\$18 million	79	neutralposture.com
264	Cooper Enterprises, Inc.	Shelby, OH	\$17.8 million	98	cooperenterprises.com
265	Chandler Inc.	Afton, MN	\$17.1 million	117	chandlerinc.com
266	Dakota Kitchen & Bath, Inc.	Sioux Falls, SD	\$17.1 million	50	dakotakitchen.com
267	Anderson Wood Products Co.	Louisville, KY	\$17 million	150	andersonwood.com

Continued...



## SPECIAL REPORT

Rank	Company name	Main location	Annual sales (estimated unless FY noted)	Total employees	Website
268	Giffin Interior & Fixture, Inc.	Bridgeville, PA	\$16.9 million	100	<a href="http://giffininterior.com">giffininterior.com</a>
269	Leeman Co.	Powder Springs, GA	\$16.9 million	100	<a href="http://leemanco.com">leemanco.com</a>
270	Modern Woodcrafts Inc.	Plainville, CT	\$16.7 million	60	<a href="http://modernwoodcrafts.com">modernwoodcrafts.com</a>
271	Profile Cabinet & Design	Kansas City, MO	\$16.5 million	150	<a href="http://profilecabinet.com">profilecabinet.com</a>
272	Crown Point Cabinetry	Claremont, NH	\$16.5 million	90	<a href="http://crown-point.com">crown-point.com</a>
273	Herrick & White	Cumberland, RI	\$16.4 million	90	<a href="http://herrickwhite.com">herrickwhite.com</a>
274	Dubois Wood Products Inc.	Huntingburg, IN	\$16 million	67	<a href="http://duboiswood.com">duboiswood.com</a>
275	ModuForm	Fitchburg, MA	\$16 million	150	<a href="http://moduform.com">moduform.com</a>
276	JB Cutting, Inc.	Mt. Clemens, MI	\$15.6 million	75	<a href="http://jbcutting.com">jbcutting.com</a>
277	Distinctive Wood Products	Kitchener, ON	\$15.6 million	70	<a href="http://distinctivewoodproducts.com">distinctivewoodproducts.com</a>
278	American Millwork and Cabinetry Inc.	Emmasus, PA	\$15.5 million	87	<a href="http://amcmillwork.com">amcmillwork.com</a>
279	Schlabach Wood Design	Baltic, OH	\$15 million	105	<a href="http://schlabachwooddesign.com">schlabachwooddesign.com</a>
280	Mid-America Cabinets Inc.	Gentry, AR	\$15 million	100	<a href="http://midamericacabinets.com">midamericacabinets.com</a>
281	Northway Industries Inc.	Middleburg, PA	\$15 million	98	<a href="http://northwayind.com">northwayind.com</a>
282	Worden Co.	Holland, MI	\$15 million	85	<a href="http://wordencompany.com">wordencompany.com</a>
283	Muskoka Cabinet Co. Inc.	Alfred, ON	\$15 million	70	<a href="http://muskokacabinets.ca">muskokacabinets.ca</a>

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## SPECIAL REPORT

Rank	Company name	Main location	Annual sales (estimated unless FY noted)	Total employees	Website
284	LaFata Cabinets	Shelby Township, MI	\$15 million	130	lafata.com
285	PIN	Grapevine, TX	\$15 million	120	pin.com
286	Grand Manor Furniture	Lenoir, NC	\$15 million	100	grandmanorfurniture.com
287	Upstate Door	Warsaw, NY	\$15 million	100	upstatedoor.com
288	Village Handcrafted Cabinetry	Lansdale, PA	\$14 million	99	villagehandcrafted.com
289	Lewis Lumber Products, Inc.	Picture Rocks, PA	\$14 million	37	lewislp.com
290	Cohen Architectural Woodworking, LLC	St. James, MO	\$12 million	75	cohenwoodworking.com
291	Fancher Chair Co. Inc.	Falconer, NY	\$12 million	125	fancherchair.com
292	Brown Wood Inc.	Lincolnwood, IL	\$11.2 million	16	brownwoodinc.com
293	Woodland Furniture LLC	Idaho Falls, ID	\$11 million	100	woodlandfurniture.com
294	Harlan Cabinets	Harlan, IN	\$10.9 million	31	harlancabinets.com
295	Artone LLC	Jamestown, NY	\$10 million	80	artonemfg.com
296	Tri-Star Cabinet & Top Co.	New Lenox, IL	\$10 million	100	tristarcabinets.com
297	Furniture by LaCrosse	La Crosse, KS	\$10 million	75	lacrossefurniture.com
298	Busby Cabinets	Alachua, FL	\$10 million	75	busbycabinets.com
299	Keystone Wood Specialties, Inc.	Lancaster, PA	\$9.4 million	75	keystonewood.com
300	Roth Wood Products	San Jose, CA	\$9.1 million	43	rothwoodproducts.com

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